

Ru Decor H

Applications and attributes

- gilds gold or an intermediate gold layer
- coatings are dark, brilliant, and hard

Bath preparation

The bath delivered is ready for use.

Replenishing

Add Metakems Ru-replenisher for the removed Ru from the bath..

Specification

	Optimum	Range
Ru-content	10 g / l	5 - 15 g / l
pH	1,8	1,5 – 2,1
Temperature	60°C	55 - 70°C
Agitation	> 2 m / min	
Anodes	Pt/Ti	Pt/Ti oder MOX/Ti
Current density	1 A / dm ²	0,1 – 1,5 A / dm ²
Cathode efficiency	10 mg Au / Amin 0,08 µm/min bei 1 A / dm ²	

Please discuss your application with us.

Gold and platinum group metal chemistry

- Salts, compounds and solutions
- Gold and PGM electroplating baths
- PGM coated parts

Insoluble Anodes

- Titanium and niobium parts
- Customized anodes
- Special base metals and activations

Shaped Material

- Platinum and platinum/rhodium alloys

Passed to you by:

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