

## Rh Decor SR

### Applications and attributes

- Sulphuric acid based replenisher for brilliantly bright rhodium baths
- sulphate replenisher for Rhodium-S-bath
- new replenisher, made of especially purified rhodium
- minimum of free acid
- increases the free acid of a rhodium bath only marginally
- no further additives required

Minimisation of free acid build-up in electrolysis of rhodium-salts is desired as the accumulated acid etches the products and limits the bath turnover.

**Rhodium SR** is not to be used as a 'make up concentrate' for a rhodium bath.

### Specification

	Optimum	Range
Rhodium replenisher	dark red solution	
Concentration	100 g Rh / l	50 or 100 g Rh / l
Chloride content	< 1 mg Cl <sup>-</sup> / g Rh	
Free acid	1,45 g H <sub>2</sub> SO <sub>4</sub> / 1 g Rh	

Please discuss your application with us.

#### Gold and platinum group metal chemistry

- Salts, compounds and solutions
- Gold and PGM electroplating baths
- PGM coated parts

#### Insoluble Anodes

- Titanium and niobium parts
- Customized anodes
- Special base metals and activations

#### Shaped Material

- Platinum and platinum/rhodium alloys

Passed to you by:

## METAKEM

Precious metal technology  
METAKEM GmbH  
Achtzehn Morgenweg 3  
D-61250 Usingen (Germany)  
Telefon 0 60 81 / 10 60-0  
Fax 0 60 81 / 10 60-60  
e-mail [info@metakem.de](mailto:info@metakem.de)  
Internet [www.metakem.de](http://www.metakem.de)